Series 1500

Column Covers
Note:
Minimum Diameter of Column Covers is Dependant upon Type of Material used (Aluminum, Stainless Steel, etc.) Some Configurations may Require a 14" Minimum Diameter up to 12", and 18" Diameter Above. For More Information, Consult Factory.
The SERIES 1500 SIDE-LOCK™ Column Cover Comes with a Recessed Reveal Joint for Applications Where a Decorative Vertical Reveal is Desired. It can be Designed with a Large Variety of Optional Details.

Optional Base or Top Reveals are Available in the Same Material as the Column Cover or in a Contrasting Finish.

The Snap-in Reveal Strip Locks the Column Cover Installation Fins into the Post Channel. Typical Reveal size is 1/2" x 1/2"

Optional Ceiling Trim Rings Acoustical or Drywall

Top and Mid-Level Reveals can be Either of the Open or Closed Variety. Closed Reveals are Sealed with Neoprene Rubber Battens Top and Bottom.
Series 1500-Options

Although Column Covers Are Available up to 16' in Height, The Introduction of Stacking Joints Allows for Almost any Height Desired. Each Stacked Section is Anchored to the Posts via Safety Retainer Clips in Two Locations.

The Hairline Joint Between Each Stacked Section is Backed by a Factory Installed Alignment Plate.

Neoprene Rubber Bumper Rails in Various Colors can be used to Protect The Finish and Act as a Decorative Feature.

Rubber Bumper Rails are Available in Standard Sizes of 1" dia and 2" dia. They Come in 18 Standard Colors.

The SERIES 1500 SNAP-FORM® Column Cover Comes with a Soft 'V' Joint for Those Applications Where a Vertical Reveal is not Desired. Column Covers Are Available up to 16' in Height in Single Lengths. Stacking Joints Allow for Almost Unlimited Height.
Race-Track Oval Column Covers can be Designed to Accommodate Various Special Field Conditions Such as Those Shown Here. It is Perfect for Those Conditions Where Concealing HVAC or Electrical Services is Required.

Race-Track Oval Design Allows for Various Types of Access Door Installations, Such as Fire Extinguisher Cabinets, Electrical Access Doors, Etc.

Optional Telescoping Top Reveal Ring Allows for Height Adjustment

These Options, as well as Most Others, are Available with all of Our Column Cover Designs. Please Consult with the Factory for Your Particular Design Needs.
Column Covers can be Combined with Beam Covers to Completely Enclose all Existing Structural Members. Joints can be Configured in Different Manners to Allow for Alignment and Decorative Considerations.

Column Cover can be Notched Either in the Field or at the Factory. Beam Cover is Then Sleeved to the Side of the Cover as Shown and Secured with Color Matched Screws.

Sleeve can be Finished to Match Beam Cover in Order to Act as an Adjustable Reveal.

In View Shown, Beam Cover is Mounted Using Visible Fasteners (Screws) Top & Bottom. Alternate Mounting Options are Available Including SIDE-LOCK™ and SNAP-FORM® Joints.

These Options, as well as Most Others, are Available with all of Our Column Cover Designs. Please Consult with the Factory for Your Particular Design Needs.
Column Covers are Available in the Following Material and Finishes:

**Aluminum in .090" Standard Thickness (2.3 mm)**
- Pattern Metal finish with Clear or Semi-transparent Clear-coat (see Pattern Metal brochure for details)
- Painted in PPG Coraflon® fluoropolymer finish
- Painted in a hi-gloss polyurethane finish
- Clear satin anodized finish
- Light, medium, or dark bronze, or black anodized finish
- Clad with matte or hi-gloss plastic laminate finishes
- Clad with Belbien® vinyl laminate finishes
- Clad with wood veneers (unfinished)
- Primed finish for field painting

**Stainless Steel in 16ga -14ga thickness (1.6 mm-1.9 mm)**
- Pattern Metal finish (see Pattern Metal brochure for details)
- #4 brushed finish
- #8 polished finish
- Rigid-Tex® Textured finishes
- Prismatic® colored finishes

**Muntz Brass in 14ga -12ga thickness (1.5 mm-2 mm)**
(Factory clearcoate available for an additional charge.)
- #4 brushed finish
- #8 polished finish

Pitcon specializes in all types of the highest quality architectural paint finishes, including fluoropolymer, acrylic polyurethane enamel, acryl lacquer, etc.

Other materials and thicknesses are available as options, at an additional cost. Factory primed or mill finish available for immediate delivery. Finishes meet or exceed AAMA standards for scratches or blemishes.

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Series 1500-Installation

The SERIES 1500 column cover system consists of the following parts:
1. Two custom rolled column cover half sections
2. Four post mounting brackets with mounting screws
3. Two extruded aluminum posts (with reveal inserts if SIDE-LOCK™)
4. Mid-level post reinforcement brackets
5. Self tapping flat head screws for bracket attachment
6. Post installation template for aligning posts
7. One set of drawings / instructions / suction cup per order

The following customer supplied items are also recommended:
1. Plumb bob & carpenters level
2. Ramset or lag type masonry fasteners for mounting brackets

Typical Installation Procedure
1. Determine the position of the column cover around structural member. Install one stud in place, using a level to ensure plumb-hess. Position the opposite stud in place using the supplied post installation template. Make sure that studs are securely fastened to the ceiling and floor utilizing proper fasteners. Install any base reveals at this time fastening to both post and floor.
2. Seat one side of first column half into the opening of the metal post. Using the suction cup, spring column half gently around outside of opposite post and seat in opening. Repeat this procedure for the other column half, taking care not to unduly stretch halves.
3. If column cover is a SNAP-FORM® model, use a heavily padded 2x4 and rubber mallet to engage the two sides. Starting at the bottom of the column cover and working your way up, firmly strike the padded block with the rubber hammer on both column halves along joint. This will positively engage the interlock assembly. If your column is a SIDE-LOCK model, insert the vertical locking reveal between the two column halves and engage it in the post. This is accomplished by using a heavily padded board (7/16” or less in width) to strike the inset with, starting at the bottom and working your way upwards. Install any top reveals last, making sure that they are properly supported to ceiling and post.
4. Remove the protective covering from the column cover halves and clean as per attached directions. Your column cover is now complete.

SAMPLE SPECIFICATION
Section 05-58-13 Architectural Metal Column Covers
Part 1 - General
1.01 Description of work
A. Furnish all material necessary for a complete installation of the SERIES 1500 column covers. Column covers to be self-aligning, positive interlock, without exposed fasteners or supports.

1.02 Submittals
A. Submit complete shop drawings detailing quantities, sizes, finish, configurations, and column attachment methods. 
B. Submit product literature, specifications, information, and installation instructions.

1.03 Quality Assurance
A. Manufacturer to have a minimum of ten years experience in the manufacturing of column covers.
B. Manufacturer to inspect all aspects of the product to ensure that specifications have been met, and that they comply with approved shop drawings.
C. Manufacturer shall issue a one year limited warranty ensuring product against defects in workmanship and materials.

Part 2 - Products
2.01 Acceptable Manufacturers
Pitcon Industries
6409 Rhode Island Ave.
Riverdale, MD 20737

Pitcon Industries
3330 W. Flower Street
Phoenix, Arizona 85017

2.02 Materials
A. Column covers shall be roll-formed from (Specified Material) with (Specified Finish) to match architects sample.
B. All fasteners are to be concealed.
C. All support structures to be supplied by column cover manufacturer.
D. All column covers are to be shipped with protective material on all exposed surfaces.

2.03 Fabrication
A. Column covers shall be roll-formed to specific dimensions and tolerances, and accurately formed to radii shown on drawings.
B. Column covers shall be fabricated in two vertically divided sections attached with a demountable interlock joint.
C. Column covers shall be fabricated in single height lengths of 16’ where required, with the addition of stacking joints to allow for heights above 16’.

Part 3 - Execution
3.01 Inspection & Installation
A. Contractor to inspect column covers upon receipt to ensure that no damage has occurred during shipment.
B. Column cover to be correctly oriented and installed in accordance with manufacturer’s shop drawings and installation instructions to ensure proper installation.
C. Column cover to be erected plumb and level.

3.02 Cleaning & Protection
A. Contractor to remove protective material supplied by column cover manufacturer.
B. Contractor to clean all visible surfaces after installation.
C. Contractor to protect column covers from damage by other trades.