The extruded aluminum profile shall incorporate a continuous integral fin for surface contact to conventionally installed gypsum drywall. The fins shall be 7/8" wide and shall be tapered to the edge. The tapered fins shall be punched with holes staggered to accept standard screw fastening. A series of continuous grooves shall be extruded into the face of the fins to provide greater bonding surface. The extruded profiles shall be primed with corrosion-resistant primer compatible with materials normally in use in conjunction with commercial interiors, i.e.: joint compound, latex and enamel paints, and wall covering adhesives.

MATERIAL:  Aluminum alloy............6063 T5 or equal
Finish..............................Factory primed

Pitcon SOFTFORMS® LLC
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Riverdale, MD 20737 Phoenix, AZ 85017
(800) 637-7638 (800) 637-7638
(301) 927-1000 (602) 233-9100
Fax: (301) 699-8690 Fax: (602) 233-9400

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Special custom sizes are also available. Check with factory for availability and lead time.
SWR SERIES
WALL REVEALS

SAMPLE SPECIFICATION
specify as: SOFTFORMS®  Model # SWR-XXX-XXX

EXAMPLE DETAIL
For use with conventional metal stud construction with 1/2" or 5/8" GPDW

When the SWR reveal is used horizontally, bracing is recommended to bridge the gap between studs. Screws through the grooved fins must always engage with metal or wood substructure to ensure proper installation.

SWR TRIM HORIZONTAL INSTALLATION
NO SCALE
PERSPECTIVE

SW-013 REVEAL USED AS FABRIC TUCK
NO SCALE
PERSPECTIVE

Curving & Decorative Inserts

Many new construction and renovation projects incorporate radiused wall conditions. To accommodate these conditions Pittcon has perfected the art of extrusion ‘radiusing’. We can roll-form most of our wall and trim reveal profiles to match your needs. The four possible radius directions: Inside/Outside, Circular/Arched, are shown below, using an ‘SWR’ extrusion for example. The shapes can be supplied in lengths up to 8’. Not all shapes are equally easy to radius, so please consult the factory for your requirements.

Condition #27
Inside Radius

Condition #28
Outside Radius

Condition #29
Circular/Arched

Reveal inserts can be supplied in a variety of metals and finishes, including wood. Shown below are the three variations normally supplied. In addition to their decorative value, all three methods act equally well as fabric tucks for vinyl wall coverings.

Condition #30
Channel Insert

Condition #31
Bridge Insert

Finishes:
Brushed or polished Nevamar Puremetals® Chrome finish
Brushed or polished Nevamar Puremetals® Brass finish
High-gloss polyurethane enamel finish in a variety of colors
Coralon® fluoropolymer finish in a variety of colors
Light, medium, dark bronze or black anodized finish

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Softforms
PREFORMED ARCHITECTURAL PROFILES
FOR DRYWALL CONSTRUCTION
Special Conditions and Fabrication
Mitred Corners, Radius, Finishes, Inserts

Pittcon offers fabricated intersections made with six inch long legs, twelve inches overall. Longer legs are available as needed for special conditions. Intersections can be supplied in pieces for field assembly, or assembled at the factory. In addition, most of the SOFTFORMS profiles can be radius to match field conditions. Optional finishes can be factory applied to your extrusions, such as clear or color anodizing, as well as a variety of paint colors. Decorative inserts can be supplied where architectural metal finishes such as polished or brushed chrome or brass are desired. All of these options are detailed below and on the other side of this page. Please contact the factory or your local sales representative for additional information.

Optional Finishes & Specifications

The following finishes are available subject to additional charges depending on the quantity ordered, and availability.

- Painted in a high gloss enamel finish in a variety of colors
- Painted in a semi-gloss enamel finish in a variety of colors
- Painted in a Coraflon® fluoropolymer finish
- Black anodized finish
- Light, medium, or dark bronze Duranodic finish
- Other color anodized finishes
- Finishes meet or exceed AAMA standards for scratches or blemishes.

Coraflon® is a registered trademark of PPG Industries, Inc.
Nevamar Puremetals® is a registered trademark of Nevamar Corp.

SAMPLE SPECIFICATION:

SOFTFORMS® extrusions as manufactured by Pittcon SOFTFORMS® LLC, model no. ___________. Material shall be of extruded aluminum, 6063 T-5 alloy, .050" nominal wall thickness with a factory primed finish. (Or as required). Lengths shall be secured to framing with screws or other approved fastener, at a minimum 12" o.c. Butt joints will be neat with tight joints, and all corners neatly mitered. Excess joint compound or plaster is to be wiped from all visible surfaces immediately.

All details, methods and specifications are the exclusive property of Pittcon Softforms® LLC. Pittcon reserves the right to change any specifications or details without prior notification. All Softforms® profiles are available in standard 10' lengths ±1/8" (2.048 M). Other lengths are available as special order items. For custom shapes, sizes, or for special finishes, please contact the factory or your nearest Pittcon sales representative.

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